Assembly Sequence
Assemble two units.

1. Assemble motor mount bracket (1) to the gearmotor (2) with 6 off M3x8 screws (4), ensuring that the motor shaft is at the upper end of the slot in the motor mount bracket.

2. Important! Prior to tightening the screws, ensure that the underside of the gearbox is flush with the mounting flat on the motor mount bracket.

3. Assemble tyre (3.2) to wheel (3.1).

4. Assemble motor hub (3.3) wheel (3.1) with 4 off M3x10 screws (3.4).

5. Assemble motor hub to gearmotor shaft with 2 off M3 setscrews, sliding motor shaft to full depth in the hub and tightening setscrews against flat on shaft.

6. Fit an additional 2 off M3 setscrews to lock the first two.